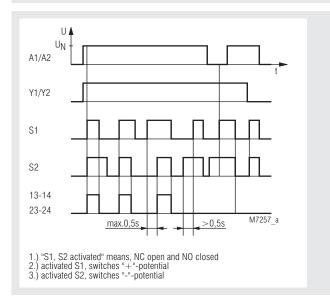
Safety Technique

SAFEMASTER **Two-Hand Safety Relav** BG 5933, BH 5933

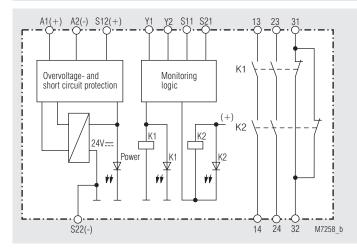




Function Diagram



Block Diagram



BG 5933

- · According to
 - Performance Level (PL) e and category 4 to EN ISO 13849-1: 2008 SIL Claimed Level (SIL CL) 3 to IEC/EN 62061

 - Safety Integrity Level (SIL) 3 to IEC/EN 61508 -
 - Safety Level Type III-C according to EN 574
 - the safety regulations for two-hand controls on power-operated presses in metalworking ZH 1-456
 - Inputs for 2 push buttons with 1 NC and 1 NO contact
- Output: 2 NO contacts, 1 NC contact or 3 NO contacts, 1 NC contact
- Feedback circuit Y1 Y2 to monitor external contactors used • for reinforcement of contacts
- Overvoltage and short circuit protection
- Wire connection: also 2 x 1.5 mm² stranded ferruled (isolated),
- DIN 46 228-1/-2/-3/-4 or 2 x 2.5 mm² stranded ferruled DIN 46 228-1/-2/-3 BG 5933: width 22.5 mm
- BH 5933: width 45 mm

Approvals and Markings



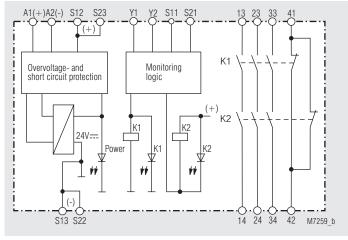
Applications

Designed for press controls in metalworking as well as in other working machines with dangerous closing movements.

Indication

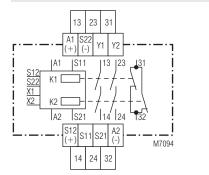
LED	power-supply:
LED	K1:
LED	K2:

on, when operating voltage applied on, when relay K1 active on, when relay K2 active

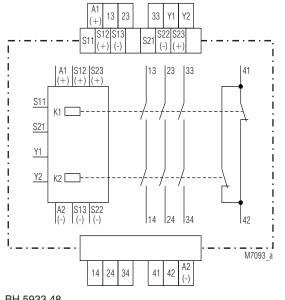




Circuit Diagrams



BG 5933.22



BH 5933.48

Connection Terminals

Terminal designation	Signal designation	
A1 (+)	+ / L	
A2 (-)	- / N	
S11, S21, Y1, Y2	Inputs	
S12(+), S13(-), S22(-), S23(+)	Outputs	
13, 14, 23, 24, 33, 34	Forcibly guided NO contacts for release circuit	
31, 32, 41, 42	Forcibly guided indicator output	

Notes

If both buttons are pressed while switching on the operating voltage (e.g. after voltage failure) the output contacts do not energize.

The terminal S22 also serves as reference point for checking the control voltage

On BG 5933 there is only one terminal S12 and S22.

Set-Up Instructions

The device has to be connected as shown in the application examples. When connecting the push-buttons in parallel or in series the safe function of the relay is disabled. Connected contactors (relays) must have forcibly guided contacts and have to be monitored in the feedback circuit.

To start a dangerous movement, 2 push buttons are used, each equipped with 1 NO and 1 NC contact. The output contacts will be switched if both push buttons are operated within ≤ 0.5 s. The buttons must be designed and installed in a way, that it is not possible to manipulate or to operate them without intention.

The distance between push buttons and dangerous area must be chosen in a way that it is not possible to reach the dangerous area after release of one button before the dangerous movement comes to standstill.

The safety distance "s" is calculated with the following formula: s = v x t + C

- a) moving speed of person v = 1 600 mm/s
- b) stopping time of the machine t (s)
- c) Additional safety distance C = 250 mm

If the risc of accessing the dangerous area is prohibited while the push buttons are pressed e.g. by covering the buttons, C can be 0. The minimum distance has to be in this case 100 mm. See also EN 574.

Technical Data

Input

Nominal voltage U_N: BG 5933: BH 5933:

Voltage range: at 10 % residual ripple: Nominal consumption:

Nominal frequency: Delay time for simultaneity demand: Recovery time: Control contacts: Current via control contacts with DC 24 V: NO contact: NC contact: Fuse protection:

AC 24 V; DC 24 V AC 24, 42, 48, 110, 120, 127, 230, 240 V DC 24 V AC 0.85 ... 1.1 U_N DC 0.9 ... 1.1 U_N AC approx. 4 VA DC approx. 2.3 W 50 / 60 Hz max. 0.5 s

1 s 2 x (1 NO, 1 NC contacts)

typ. 50 mA typ. 20 mA internal with PTC by MOV

2 NO, 1 NC contacts

Output

Contacts: BG 5933.22 BH 5933.48:

Overvoltage protection:

3 NO, 1 NC contacts The NO contacts are safety contacts. ATTENTION! The NC contacts 31-32 and 41-42 can only be used for monitoring.

Operate time:	typ. 40 ms	
Release time:	typ. 15 ms	
Contact type:	relay, forcibly guide	d
Nominal output voltage:	AC 250 V	
	DC: see continuous	current limit curve
Switching of low loads:	≥ 100 mV	
(contacts with 5 μ Au)	≥ 1 mA	
Thermal current I _{th} :	max. 5 A	
	(see continuous current limit curve)	
Switching capacity		
to AC 15:		
NO contacts:	3 A / AC 230 V	IEC/EN 60 947-5-1
NC contacts:	2 A / AC 230 V	IEC/EN 60 947-5-1
to DC 13:		
NO contacts:	1 A / DC 24 V	IEC/EN 60 947-5-1
NC contacts:	1 A / DC 24 V	IEC/EN 60 947-5-1
Electrical contact life		
to AC 15 at 2 A, AC 230 V:	10 ⁵ switching cycles IEC/EN 60 947-5-1	
to DC 13 at 2 A, DC 24 V:	> 1.5 x 10 ⁵ switching cycles	
Permissible switching		
capacity:	max. 1 800 switchir	ng cycles / h
Short circuit strength		

6 A gL IEC/EN 60 947-5-1 C 8 Ă 10 x 10⁶ switching cycles

max. fuse rating:

Mechanical life:

Line circuit breaker:

Technical Data

General Data

Nominal operating mode: Temperature range	continuous operation			
operation:	- 15 + 55°C			
storage :	- 25 + 85 °C			
altitude:	< 2.000 m			
Clearance and creepage	< 2.000 m			
distances				
rated impuls voltage /				
pollution degree:	4 kV / 2 (basis insulation) IEC 60 664-1			
EMC	·	,		
Electrostatic discharge:	8 kV (air)	IEC/EN 61 000-4-2		
Fast transients:	2 kV	IEC/EN 61 000-4-4		
Surge voltages				
between				
wires for power supply:	1 kV	IEC/EN 61 000-4-5		
between wire and ground:	2 kV	IEC/EN 61 000-4-5		
HF-wire guided:	10 V	IEC/EN 61 000-4-6		
Interference suppression	Limit value class B	EN 55 011		
Degree of protection Housing:	IP 40	IEC/EN 60 529		
Terminals:	IP 40 IP 20	IEC/EN 60 529		
Housing:	Thermoplast with V			
nousing.	according to UL sub			
Vibration resistance:	Amplitude 0.35 mm,			
		, HzIEC/EN 60 068-2-6		
Climate resistance:		IEC/EN 60 068-1		
Terminal designation:	EN 50 005			
Wire connection:	1 x 4 mm ² solid or			
	1 x 2.5 mm ² strande	d ferruled (isolated)		
	or	,		
	2 x 1.5 mm ² stranded ferruled (isolated DIN 46 228-1/-2/-3/-4 or 2 x 2.5 mm ² stranded ferruled			
	DIN 46 228-1/-2/-3			
Wire fixing: Terminal screws M3.5		3.5		
C	Box terminals with a	self-lifting wire		
	protection	0		
Mounting:	DIN rail	IEC/EN 60 715		
Weight				
BG 5933:	200 g			
BH 5933:	400 g			
Dimensions				
Width x height x depth				

UL-Data

The safety functions were not evaluated by UL. Listing is accomplished according to requirements of Standard UL 508, "general use applications"

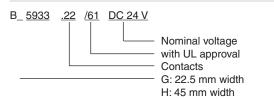
Nominal voltage U_N: BG 5933: AC 24V , DC 24 V BH 5933: AC 24, 42, 48, 110, 120, 230 V DC 24V Ambient temperature: -15 ... +55°C Switching capacity: Ambient temperature 45°C: Pilot duty B300 5A 250Vac G.P. 5A 24Vdc Ambient temperature 55°C: Pilot duty B300 4A 250Vac G.P. 4A 24Vdc 60°C / 75°C copper conductors only Wire connection: AWG 20 - 12 Sol Torque 0.8 Nm AWG 20 - 14 Str Torque 0.8 Nm

nfo

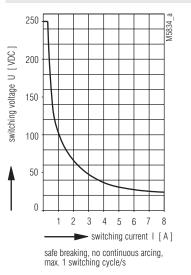
Technical data that is not stated in the UL-Data, can be found in the technical data section.

Standard Type BG 5933.22/61 DC 24 V Article number: 0063397 2 NO contacts, 1 NC contact • Output: • Nominal voltage U_N: DC 24 V • Width: 22.5 mm BH 5933.48/61 AC 230 V Article number: 0061926 • Output: 3 NO contacts, 1 NC contact Nominal voltage U_N: AC 230 V • • Width: 45 mm

Ordering example



Characteristics



Limit curve for arc-free operation with resistive load

Safety Related Data

BG 5933:

BH 5933:

Values according to EN ISO 13849-1:					
Category:	4				
PL:	е				
MTTF _d :	30.7	а			
DC / DC _{avg} :	99.0	%			
d _{op} :	220	d/a (days/year)			
d _{op} : h _{op} :	12	h/d (hours/day)			
t _{Zyklus} :	9.50E+01	s/Zyklus (BG 5933)			
t _{Zyklus} :	1.40E+02	s/Zyklus (BH 5933)			
Values according to IEC/EN 62061 / IEC/EN 61508:					
SIL CL:	3	IEC/EN 62061			

22.5 x 84 x 121 mm

45.0 x 84 x 121 mm

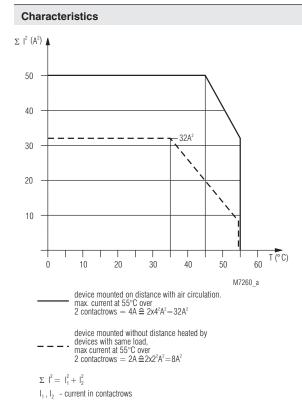
SIL CL:	3	IEC/EN 62061
SIL	3	IEC/EN 61508
HFT:	1	
DC / DC _{avg} : SFF	99.0	%
SFF	99.7	%
PFH _D :	7.51E-9	h⁻¹
T ₁ :	20	a (year)

*) HFT = Hardware-Failure Tolerance

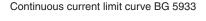


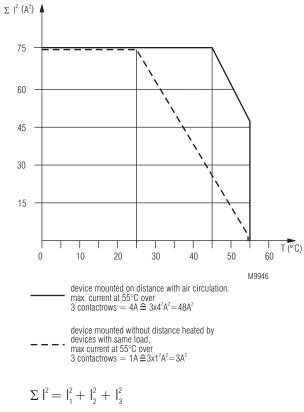
The values stated above are valid for the standard type. Safety data for other variants are available on request.

The safety relevant data of the complete system has to be determined by the manufacturer of the system.





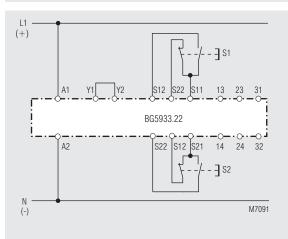




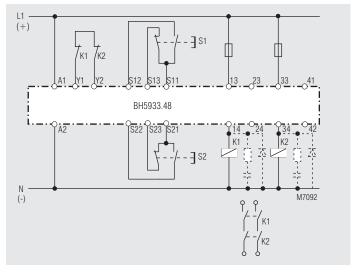
 $|_1, |_2, |_3$ - current in contactrows

Continuous current limit curve BH 5933

Application Examples



Two-hand control Suited up to SIL3, Performance Level e, Cat. 4



Two-hand control with contact reinforcement via external forcibly guided contactors. When switching inductive loads spark absorbers are recommended.

Suited up to SIL3, Performance Level e, Cat. 4

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