Safety Technique
SAFEMASTER
Emergency Stop Module
BD 5935


## Product Description

The BD 5935 is used to interrupt a safety circuit in a safe way. It can be used to protect people and machines in applications with e-stop buttons and safety gates.

## Function Diagram



## Block Diagram



## Your Advantages

- Safe disconnection of electrical circuits
- Line fault detection on ON pushbutton
- Gold plated contacts to switch low loads (signal to PLC)
- Optionally cross fault detection in emergency stop circuit
- Easy exchange of devices by removable terminal strips


## Features

- According to
- Performance Level (PL) e and category 4 to EN ISO 13849-1: 2008
- SIL Claimed Level (SIL CL) 3 to IEC/EN 62061
- Safety Integrity Level (SIL 3) to IEC/EN 61508
- 1- or 2-channel connection
- Operating state display
- LED display for channels 1 and 2
- Overvoltage and short circuit protection
- Wire connection: also $2 \times 1.5 \mathrm{~mm}^{2}$ stranded ferruled (isolated), DIN 46 228-1/-2/-3/-4 or
$2 \times 2.5 \mathrm{~mm}^{2}$ stranded ferruled DIN 46 228-1/-2/-3
- Output: optionally $1 \mathrm{NO} / 1 \mathrm{NC}$ or $3 \mathrm{NO} / 1 \mathrm{NC}$ contacts
- Optionally automatic ON function or activation via the ON pushbutton
- With fast auto start as option
- Width 45 mm


## Approvals and Markings



* see variants


## Applications

Protection of persons and machines

- Emergency-stop circuits on machines
- Monitoring of safety gates


## Indication

upper LED:
lower LEDs:
on when supply voltage connected on when relay K2 and K3 active


BD 5935.52


## Notes

If the ON pushbutton was already closed before the voltage was applied at S12, S22 (also in the case of line fault via the ON pushbutton), the output contacts cannot be switched on.
A line fault at the ON pushbutton which occured after activation of the unit is recognized when switching on takes place again and switching-on of the output contacts is prevented. If a line fault occurs at the ON pushbutton after the voltage has already been applied at S12 and S22, unwanted activation occures because this line fault can not be distinguished from the regular switching-on function. The PE testing terminal allows the units to be also operated in IT networks with insulation monitoring. It also serves as a reference point for checking the control voltage and as a connection contact in the event of an emergency-stop with cross fault detection.

Because of the gold-plated contacts the BD 5935 can be used to switch small loads $1 \mathrm{mVA} \ldots 7 \mathrm{VA}, 1 \mathrm{~mW} \ldots 7 \mathrm{~W}$ in the range of $0.1 \ldots 60 \mathrm{~V}$, $1 \ldots 300 \mathrm{~mA}$. The gold-plated contacts allow also to switch the maximum current but the gold plating will be burnt off. After that the contacts cannot be used any more to switch the small loads.

One or more extension modules BN 3081 or external contactors with forcibly guided contacts can be used to multiply the number of contacts of the emergency-stop module BD 5935.
The switches S1 and S2 are provided for the following selection possibilities: Automatic-start, manual-start and emergency-stop with or without cross fault detection. These switches are located behind the front cover panel (see unit programming diagrams).
Switch S2 is for selecting automatic or manual Start. In addition, terminals S33 and S34 must be jumpered for "automatic start function".
Selection of the operating mode with or without cross fault detection at the emergency-stop pushbutton is performed via the switch S1. The unit must be connected as shown in the application example.

## ATTENTION - AUTOMATIC START!



According to IEC/EN 60 204-1 part 9.2.5.4.2 it is not allowed to restart automatically after emergency stop.
Therefore the machine control has to disable the automatic start after emergency stop.

| Connection Terminals |  |
| :--- | :--- |
| Terminal designation | Signal designation |
| A1(+) | + / L |
| A2 (-) | - / N |
| S12, S22, S33, S34, | Inputs |
| T12, T22, T33, T34 | Outputs |
| S11, S21/PE, <br> T11, T21/PE, | Forcibly guided NO contacts for <br> release circuit |
| $13,14,23,24,33,34$ | Forcibly guided indicator output |
| $21,22,31,32,41,42$ |  |

## Technical Data

Input
Nominal voltage $U_{N}$ :
Voltage range:
at $10 \%$ residual ripple: at 48\% residual ripple:
Nominal consumption:
Nominal frequency:
Recovery time:

Control voltage at S11:
Control current via S12, S22: approx. $35 \mathrm{~mA} \pm 25 \%$ at $U_{N}$ Minimum voltage at
terminal S12, S22:

## Output

## Contacts

## Contacts

BD 5935.16:
BD 5935.48
1 NO / 1 NC contacts

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AC 24, 42, 48, 110, 115, 120, 127, 230, 240 V DC 24 V
AC $0.85 \ldots 1.1 U_{N}$
DC $0.9 \ldots 1.2 U_{N}$
DC 0.8 ... 1.1 U
AC approx. 4 VA, DC approx. 2 W $50 / 60 \mathrm{~Hz}$
0.5 s after activating the emergencystop button.
If the line fault detection of the ONbutton is be active, the device must stay off for approx. 5 sec .
DC 22 V

DC 21 V when unit is activated

The NO contacts are safety contacts.
ATTENTION! The NC contacts 21-22, 31-32 and 41-42 can only be used
for monitoring.

Operate time
activation via ON pushbutton: automatic ON function:

## Release time

opening in secondary circuit
(S12-S22):
opening in supply circuit:
Contact type:
Rated output voltage:
Thermal current $I_{t h}$ :
Switching capacity
to AC 15
NO contact:
NC contact:
to DC 13
NO contact:
NC contact:
to DC 13
NO contact:
NC contact:

## Electrical life

to AC 15 at 2 A, AC 230 V:
Permissible operating
frequency:
Short circuit strength
max. fuse rating:
NO contact:
NC contact:
Mechanical life:
$50 \mathrm{~ms}-25 \%+50 \%$
$1 \mathrm{~s}-25 \%+50 \%$, as option also with shorter on-delay (see variants)
$25 \mathrm{~ms}-25 \%+50 \%$
$50 \mathrm{~ms}-25 \%+50 \%$
relay, forcibly guided
AC 250 V
DC: see arc limit curve
see quadratic total current limit curve (max. 10 A in one contact path)

| 5 A / AC 250 V | IEC/EN 60 947-5-1 |
| :---: | :---: |
| $2 \mathrm{~A} / \mathrm{AC} 250 \mathrm{~V}$ | IEC/EN 60 947-5-1 |
| $2 \mathrm{~A} / \mathrm{DC} 24 \mathrm{~V}$ | IEC/EN 60 947-5-1 |
| $2 \mathrm{~A} / \mathrm{DC} 24 \mathrm{~V}$ | IEC/EN 60 947-5-1 |
| $6 \mathrm{~A} / \mathrm{DC} 24 \mathrm{~V}$ at 0.1 Hz |  |
| $6 \mathrm{~A} / \mathrm{DC} 24 \mathrm{~V} \text { at } 0.1 \mathrm{~Hz}$ |  |
| $10^{5}$ switching cycles IEC/EN 60 947-5-1 |  |
| 600 switching cycles / h |  |
| 10 AgL | IEC/EN 60 947-5-1 |
| 6 AgL | IEC/EN 60 947-5-1 |

## Technical Data

## General Data

Operating mode:
Temperature range operation:
storage
altitude:
Clearance and creepage

## distances

rated impulse voltage /
pollution degree:
EMC:
Interference suppression:
Degree of protection:

Housing:
Vibration resistance:
Climate resistance:
Terminal designation: Wire connection:

Continuous operation
$-15 \ldots+55^{\circ} \mathrm{C}$
at max. $90 \%$ humidity
$-25 \ldots+85^{\circ} \mathrm{C}$
< 2.000 m

4 kV / 2 (basis insulation) IEC 60 664-1 IEC/EN 62061
Limit value class B
EN 55011
Housing: IP 40* IEC/EN 60529
Terminals: IP 20
IEC/EN 60529

* when front plate is removed to set switches, protection class IP 40 is not valid
Thermoplastic with V0 behaviour according to UL subject 94
Amplitude 0.35 mm IEC/EN 60 068-2-6
frequency $10 \ldots 55 \mathrm{~Hz}$
15 / 055 / 04
IEC/EN 60 068-1
EN 50005
$1 \times 4 \mathrm{~mm}^{2}$ solid or
$1 \times 2.5 \mathrm{~mm}^{2}$ stranded ferruled (isolated or
$2 \times 1.5 \mathrm{~mm}^{2}$ stranded ferruled (isolated)
DIN 46 228-1/-2/-3/-4 or
$2 \times 2.5 \mathrm{~mm}^{2}$ stranded ferruled
DIN 46 228-1/-2/-3
Plus-minus terminal screws M3.5,
box terminal with wire protection
0.8 Nm

DIN rail
450 g
IEC/EN 60715
Mounting:
Weight:
Dimensions
Width $\mathbf{x}$ height x depth: $\quad 45 \times 74 \times 121 \mathrm{~mm}$
Safety Related Data
Values according to EN ISO 13849-1:

| Category: | 4 |  |
| :--- | :--- | :--- |
| PL: | e |  |
| MTTF $_{\mathrm{d}}:$ | 238,4 | a |
| DC $_{\text {avg: }}:$ | 99.0 | \% |
| $\mathrm{d}_{\text {op }}:$ | 365 | d/a (days/year) |
| $\mathrm{h}_{\mathrm{op}}:$ | 24 | h/d (hours/day) |
| $\mathrm{t}_{\text {cycle }}:$ | 3600 | s/Zyklus |
|  | $\hat{=1}$ | /h (hour) |4

## Values according to IEC/EN 62061 / IEC/EN 61508:

| Values according to IEC/EN |  |  |
| :--- | :--- | :--- |
| SIL CL: | 3 | IEC/EN 62061 |
| SIL | 3 | IEC/EN 61508 |
| HFT $^{*}:$ | 1 |  |
| DC $_{\text {avg }}:$ | 99.0 | $\%$ |
| SFF | 99.7 | $\%$ |
| PFH $_{\mathrm{D}}:$ | $1.95 \mathrm{E}-10$ | $\mathrm{~h}^{-1}$ |

*) HFT = Hardware-Failure-Tolerance
The values stated above are valid for the standard type. Safety data for other variants are available on request.
The safety relevant data of the complete system has to be determined by the manufacturer of the system.

## CCC-Data

Nominal voltage $\mathrm{U}_{\mathrm{N}}$ :
AC 24, 42, 48, 110, 115, 120, 127, 230 V DC 24 V

Thermal current $I_{t h}$ :
see quadratic total current limit curve (max. 5 A in one contact path)

Switching capacity to AC 15 NO contact:

2 A / AC 230 V
IEC/EN 60 947-5-1
to DC 13
NO contact:
1 A / DC 24 V
IEC/EN 60 947-5-1

## Characteristics



Arc limit curve under resistive load


Quadratic total current limit curve


Single-channel emergency-stop circuit. This circuit has no redundancy in the emergency-stop control circuit.
Please note "Unit programming" !
Switches in pos.: $\quad$ S1 no cross fault detection S2 manual start
Suited up tos SIL2, Performance Level d, Cat. 3

## Application Examples



Two-channel emergency-stop circuit without cross fault detection.

## Please note "Unit programming" !

## Switches in pos.: <br> S1 no cross fault detection <br> S2 manual start

Suited up to SIL3, Performance Level e, Cat. 4


Contact reinforcement with external contactors, controlled with one contact path.

## Please note "Unit programming" !

## Switches in pos.: S1 no cross fault detection <br> S2 manual start

Suited up to SIL3, Performance Level e, Cat. 4


Two-pole emergency-stop with emergency-stop control device in the supply circuit.
Application for long emergency-stop loops in which the control voltage dropped below the minimum voltage of 21 V .

## Important:

Single faults (line shorts over the emergency-stop control device) are not identified with this external circuit.

## Please note "Unit programming"

Switches in pos.:
S1 no cross fault detection
S2 manual start

Suited up to SIL3, Performance Level e, Cat. 4


Two-channel emergency-stop circuit with cross fault detection.
Please note "Unit programming" !
Switches in pos.
S1 cross fault detection
S2 manual start
Suited up to SIL3, Performance Level e, Cat. 4


Contact reinforcement by external contators, controlled with 2 contact paths. With switching current > 10 A , the output contacts can be reinforced by external contactors with forcibly guided contacts. The function of the external contactors is monitored by looping the NC contacts into the making circuit (terminals S33-S34).
Please note "Unit programming"!
Switches in pos.: S1 no cross fault detection
S2 manual start
Suited up to SIL3, Performance Level e, Cat. 4


Two-channel monitoring of a safety gate.
The switch of S12 must close simultaneously with S22 or later.

## Please note "Unit programming" !

Switches in pos.: S1 no cross fault detection
S2 manual start
Suited up to SIL3, Performance Level e, Cat. 4

